

**GEARBOX**  
BY 3DXTECH®

# HT2

## GEARBOX™ HT2

Industrial High-Temperature 3D Printer



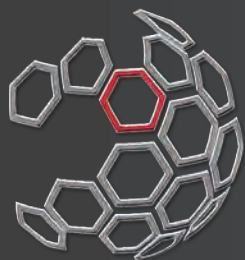
### HT2 Features

- Designed to print Ultra-Performance Materials - including Carbon Fiber PEKK, PEEK, PEI, PC, and Nylon
- Dual high-temp extruders [475°C]
- Actively heated build chamber [120°C]
- Large build volume [18 x 18 x 32 in]
- Heated vacuum build platform [200°C]
- Holds 16 Kg of filament onboard in two heated and dried filament bays
- Updated library of print settings for popular 3DXTECH® materials
- Made in the USA

**Available Q2 2020**

Contact us at  
[info@gearbox3d.com](mailto:info@gearbox3d.com)  
to reserve your printer

**GEARBOX3D.COM**



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## Specifications

Printing Technology  
Build Volume  
Number of Extruders  
Max Extruder Temperature  
Build Chamber Temperature  
Heated Print Bed Temperature

Model Materials

Designed for Abrasive Materials  
Specialty Grade Materials  
Support Materials  
Filament Capacity  
Onboard Filament Storage  
Filament Diameter

Print Speed  
Nozzle Sizes [Hardened Steel]  
Resolution [Theoretical]

Mechanical Actuation  
Print Bed Surface  
Bed Leveling

External Dimensions  
Printer Weight  
Power Requirements  
Connectivity  
Manufacturing Location

Fused Filament Fabrication (FFF)  
18 x 18 x 32 in [457 x 457 x 812 mm]  
2  
475°C  
120°C [Upgraded to 230°C Jan 2021]  
200°C

PEKK, PEEK, PEI, PPSU, PSU, PPS, PPA,  
PVDF, PC, PC/ABS, NYLON, ASA,  
ABS, and more  
Carbon Fiber, Glass Fiber  
ESD-Safe, Flame Retardant  
Water Soluble, Break Away  
16kg [4 x 4kg Reels]  
2 Heated & Dried Filament Bays  
1.75mm [Open Source Materials]

Up to 200 mm/s  
1.0, 0.75, 0.5, 0.4, 0.35, 0.3, 0.25 mm  
XY:  $\pm .127$  mm or  $\pm .0015$  mm/mm  
(whichever is greater)  
Z: -0.000mm/+slice height  
High Speed Encoded Servos  
Vacuum Secured Build Sheet  
Automatic Leveling

45 x 34 x 78 in [114 x 86 x 198 cm]  
est. 1200 lbs [550 Kg]  
220 VAC, 1 Phase, 50/60 Hz, 50 Amps  
USB, Ethernet  
Grand Rapids, Michigan [USA]